Thank you for purchasing this vehicle. Before driving the vehicle, we ask you to spend some time reading this Owner’s Guide. This guide contains the information that will assist you in maintaining this highly reliable vehicle. Some illustrations may show items that are optional for your vehicle. This guide covers the operation of several vehicles; therefore, some illustrations may not represent your vehicle. Physical differences in controls will be illustrated.

Most of the service procedures in this guide can be accomplished using common, automotive hand tools. Contact your service representative on servicing the vehicle in accordance with the Periodic Service Schedule.

Repair or replacement parts are available through your E-Z-GO retailer or Genuine E-Z-GO Service Parts Department.

The following information is needed when contacting E-Z-GO concerning service or parts for your vehicle:

Vehicle Model ________________________________________________________________

VIN or Serial Number __________________________________________________________
FOREWORD

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

OWNER’S GUIDE

ELECTRIC POWERED VEHICLE

5K TUG &
5K TUG WITH 8K OPTION

STARTING MODEL YEAR 2013

Never modify the vehicle in any way that will alter the weight distribution of the vehicle, decrease its stability or increase the speed beyond the factory specifications. Such modifications can cause serious personal injury or death. E-Z-GO Division of Textron Inc. prohibits and disclaims responsibility for any such modifications or any other alteration which would adversely affect the safety of the vehicle. E-Z-GO Division of Textron Inc. reserves the right to incorporate engineering and design changes to products in this manual, without obligation to include these changes on units sold previously. The information contained in this manual may be revised periodically by E-Z-GO, and therefore is subject to change without notice. E-Z-GO DISCLAIMS LIABILITY FOR ERRORS IN THIS MANUAL, and SPECIFICALLY DISCLAIMS LIABILITY FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES resulting from the use of the information and materials in this Manual. These are the original instructions as defined by 2006/42/EC.

CONTACT US:

E-Z-GO Division of Textron Inc.
1451 Marvin Griffin Road.
Augusta, Georgia, USA 30906-3852

North America:
Technical Assistance & Warranty PHONE: 1-800-774-3946 FAX: 1-800-448-8124
Service Parts PHONE: 1-888-GET-EZGO (1-888-438-3946) FAX: 1-800-752-6175
International:
PHONE: 001-706-798-4311 FAX: 001-706-771-4609
Failure to properly maintain batteries may void the warranty. Refer to the battery manual for instructions on the proper maintenance and care of the batteries.

**BATTERY PROLONGED STORAGE**

All batteries will self-discharge over time. The rate of self-discharge varies depending on the ambient temperature, the age and condition of the batteries.

A fully charged battery will not freeze in winter temperatures unless the temperature falls below -75°F (-60°C).

For winter storage, the batteries must be clean, fully charged and disconnected from any source of electrical drain.

The battery charger may be left connected to the vehicle to maintain a full charge on the batteries, provided the charger is plugged into an active electrical source. If power to the electrical source is disconnected or interrupted the battery charger will continue to check the charge on the battery pack, this will draw power from the battery pack and eventually drain the batteries if power is not restored in a timely manner.

As with all electric vehicles, the batteries must be checked and recharged as required or at a minimum of 30 day intervals.

Remember to check and maintain the proper fluid level in all battery cells during the storage period; proper fluid level is required for maximum battery performance.

**BATTERY DISPOSAL**

Lead-acid batteries are recyclable. Return whole scrap batteries to distributor, manufacturer or lead smelter for recycling. For neutralized spills, place residue in acid-resistant containers with absorbent material, sand or earth and dispose of in accordance with local, state and federal regulations for acid and lead compounds. Contact local and/or state environmental officials regarding disposal information.
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Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

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SAFETY

GENERAL

For any questions on material contained in this manual, contact an authorized representative for clarification.

Read all labels located on the vehicle. Always replace any damaged or missing labels.

On steep hills it is possible for vehicles to coast at greater speeds. To prevent loss of vehicle control and possible serious injury, speeds should be limited. See GENERAL SPECIFICATIONS. Limit speed by applying the service brake.

Catastrophic damage to the drivetrain components due to excessive speed may result from driving the vehicle above specified speed. Damage caused by excessive speed may cause a loss of vehicle control, is costly, is considered abuse and will not be covered under warranty.

If the vehicle is to be used in a commercial environment, signs similar to the ones illustrated below should be used to warn of situations that could result in an unsafe condition.

NOTICES, CAUTIONS, WARNINGS, AND DANGERS

Throughout this guide NOTICE, CAUTION, WARNING, and DANGER will be used. Please observe these NOTICES, CAUTIONS, WARNINGS, and DANGERS; be aware that servicing a vehicle requires mechanical skill and a regard for conditions that could be hazardous. Improper service or repair may damage the vehicle or render it unsafe.

NOTICE

Address practices not related to personal injury.

CAUTION

Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

WARNING

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

DANGER

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

This manual has been designed to assist in maintaining the vehicle in accordance with procedures developed by the manufacturer. Adherence to these procedures and troubleshooting tips will ensure the best possible service from the product. To reduce the chance of personal injury or property damage, the following must be carefully observed:
SAFETY

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

CAUTION

All vehicles can be used for a variety of tasks beyond the original intended use of the vehicle; therefore, it is impossible to anticipate and warn against every possible combination of circumstances that may occur. No warning can replace good common sense and prudent driving practices.

Good common sense and prudent driving practices do more to prevent accidents and injury than all of the warnings and instructions combined. E-Z-GO strongly suggests that all users and maintenance personnel read this entire manual paying particular attention to the CAUTIONS, WARNINGS and DANGERS contained therein.

If you have any questions regarding this vehicle, contact your E-Z-GO/CUSHMAN dealer or write to the address on the back cover of this publication, Attention: Customer Care Department.

E-Z-GO reserves the right to make design changes without obligation to make these changes on units previously sold. The information contained in this manual is subject to change without notice.

E-Z-GO IS NOT LIABLE FOR ERRORS IN THIS MANUAL. E-Z-GO IS NOT LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES THAT RESULT FROM THE USE OF THE MATERIAL IN THIS MANUAL.

This vehicle conforms to the current applicable standard(s) for safety and performance requirements.

These vehicles are designed and manufactured for off-road use. They DO NOT conform to Federal Motor Vehicle Safety Standards of the United States of America (USA) and are not equipped for operation on public streets. Some communities may permit these vehicles to be operated on their streets on a limited basis and in accordance with local ordinances.

With electric powered vehicles, be sure that all electrical accessories are grounded directly to the battery (-) post. Never use the chassis or body as a ground connection.

Refer to GENERAL SPECIFICATIONS for vehicle seating capacity.

WARNING

Never modify the vehicle in any way that will alter the weight distribution of the vehicle, decrease its stability, or increase the speed or extend the stopping distance beyond the factory specification. Such modifications can result in serious personal injury or death.

Do not make any such modifications or changes. E-Z-GO prohibits and disclaims responsibility for all such modifications or alterations which would adversely affect the safety of the vehicle.

Some models may be certified as a Type E or Type EE vehicle from the factory, any modification to one of these vehicles may void the certification.

Vehicles that are capable of higher speeds must limit their speed to no more than the speed of other vehicles when used in a golf course environment. Additionally, speed should be further moderated by the environmental conditions, terrain and common sense.

Operation of the vehicle is limited to persons above the height of 59 inches (150 cm).

GENERAL OPERATION

The owner/user of the vehicle is advised to read the Safety Standard for Operator Controlled Industrial Tow Tractors ANSI/ITSDF B56.9 to define general safety practices and training needs to insure safe use of industrial tow tractors.

Read the following warnings before attempting to operate the vehicle.

WARNING

To prevent personal injury or death, observe the following:

When vehicle is to be left unattended, turn key to OFF position AND REMOVE KEY.

Drive vehicle only as fast as terrain and safety considerations allow. Consider the terrain and
traffic conditions. Consider environmental factors which affect the terrain and the ability to control the vehicle.
Avoid driving fast downhill. Sudden stops or change of direction may result in a loss of control. Use brake to control speed when traveling down an incline.
Use extra care and reduced speed when driving in poor conditions or on poor surfaces.
Stay in designated areas where provided and avoid steep slopes.
Keep feet, legs, hands, and arms inside vehicle at all times.
Avoid extremely rough terrain.
Check area behind the vehicle before operating in reverse.
Make sure the direction selector is in correct position before depressing the accelerator pedal.
Slow down before and during turns.
Always bring vehicle to a complete stop before shifting the direction selector.
See GENERAL SPECIFICATIONS for vehicle load and seating capacity.

NOTICE
Read the following text and warnings before attempting to service vehicle.

In any product, components may eventually fail to perform properly as the result of normal use, age, wear, or abuse. It is impossible to anticipate all possible component failures or the manner in which each component may fail.
A vehicle requiring repair is no longer functioning as designed and therefore could be potentially hazardous. Therefore, use extreme care when working on any vehicle. When diagnosing, removing, or replacing any components that are not operating correctly, take time to consider the safety of yourself and others around you.
Some components are heavy, spring-loaded, highly corrosive, explosive, may produce high amperage, or reach high temperatures. Exposure to battery acid and hydrogen gas could result in serious bodily injury. Be careful to protect hands, face, feet, and body from injury.
Always use the appropriate tools listed in the tool list and wear approved safety equipment.

WARNING
Before working on the vehicle, remove all jewelry.

Be sure no loose clothing or hair can contact moving parts.

Use care not to touch hot objects.

Wear eye protection when working on or around the vehicle. In particular, use care when working around batteries, using solvents or compressed air.

Hydrogen gas is formed when charging batteries. Do not charge batteries without adequate ventilation.

Do not permit open flame or anyone to smoke in an area that is being used for charging batteries.

Do not charge the vehicle batteries in a hazardous location or atmosphere. Refer to NFPA 505 for definitions of hazardous and non-hazardous locations.

ALWAYS:
• use the vehicle in a responsible manner and maintain the vehicle in safe operating condition.
SAFETY

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

- read and observe all warnings and operation instruction labels affixed to the vehicle.
- follow all safety rules established in the area where the vehicle is being operated.
- leave the vehicle when there is a risk of lightning.
- reduce speed to compensate for poor terrain or conditions.
- apply brake to control speed on steep grades.
- maintain adequate distance between vehicles.
- reduce speed in wet areas.
- use extreme caution when approaching sharp or blind turns.
- use extreme caution when driving over loose terrain.
- use extreme caution in areas where pedestrians are present.

MAINTENANCE

ALWAYS:

- replace damaged or missing warning, caution or information labels.
- maintain the vehicle in accordance with the manufacturer’s periodic service schedule.
- ensure that repairs are performed by trained and qualified personnel.
- follow the manufacturer’s maintenance procedures.
- insulate any tools used within the battery area in order to prevent sparks or battery explosion.
- check the polarity of each battery terminal and be sure to rewire the batteries correctly.
- use specified replacement parts, NEVER use replacement parts of lesser quality.
- use recommended tools.
- determine that tools and procedures not specifically recommended by the manufacturer will not com-
compromise the safety of personnel nor jeopardize the safe operation of the vehicle.
- support the vehicle using wheel chocks and jack stands, NEVER get under a vehicle that is supported
by a jack, lift the vehicle in accordance with the manufacturer’s instructions.
- maintain the vehicle in an area away from exposed flame or persons who are smoking.
- be aware that a vehicle that is not performing as designed is a potential hazard and must not be oper-
ated.
- test drive the vehicle after any repairs or maintenance in a safe area that is free of both vehicular and
pedestrian traffic.
- keep complete records of the maintenance history of the vehicle.

VENTILATION

ALWAYS:

- charge the vehicle in a well-ventilated, non-hazardous area.
- charge in an area free of flammable liquids and items.
- charge a vehicle in an area that is free from flame or spark, pay particular attention to natural gas or
propane water heaters and furnaces.
- use a dedicated 15-amp circuit for each battery charger, DO NOT permit other appliances to be
plugged into the receptacle when the charger is in operation.
- operate the charger in accordance with manufacturers recommendations or applicable electrical code.
SAFETY

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

LABELS AND PICTOGRAMS

WARNING
Read manual

Keep entire body inside vehicle

DO NOT operate under influence of drugs or alcohol

DO NOT drive standing up

NO passengers

DO NOT drive on highway

Secure towed loads

FORWARD
NEUTRAL
REVERSE

OFF
ON

Fuses position and size

Turn key to ON
Select Forward
Press accelerator to start movement

Turn key to ON
Select Neutral

Turn key to ON
Select Reverse
Warning indicator will sound
Press accelerator to start movement

Set park brake
Turn key to OFF
Select Neutral

Tip over possibility

DO NOT drive standing up

WARNING
Read manual

Do Not connect positive (+) terminal to ground

WARNING
Do Not connect positive (+) terminal to ground

WARNING
Shorting battery terminals may cause explosion

Type EE Vehicle
One label each side of vehicle

MAX 5000 lbs 2268 kg
MAX 2500 lbs 1134 kg

35216G01

Decal located in compartment under seat

628822 (5K Tug)
635525 (8K Tug)
Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

GENERAL SPECIFICATIONS

SPECIFICATIONS SHEET - 5K TUG

MODEL: 5K TUG
TYPE: ELECTRIC POWERED TRUCK
MODEL YEAR: 2013
Part No.: 628518

**PRODUCT SPECIFICATION**

**CONFIGURATION HIGHLIGHTS**

- **Speed Control:** Programmable Solid State 300 amp controller. SRO Capable
- **Direction Selector:** Dash mounted (Forward-Neutral-Reverse)
- **State of Charge Meter:** Dash Mounted
- **Battery Charger:** 36 Volt On-Board, Fully line compensating. Underwriters Laboratories (U.L.) Recognized, and CE Marked
- **Input:** 100 – 240 Volt, 50/60 Hz, 12/6A
- **Output:** 36 Volt 21A @ 100Volts
- **Motor:** 36 Volt DC SepEx, brazed armature, solid copper windings. Horsepower: 11.1 hp (8.28 kW) @ 1942 rpm
- **Drive Train:** Triple 'V' belt connected to differential pinion shaft
- **Electrical System:** 36 VDC, six, 6 volt deep cycle batteries (105 minute minimum, 225 amp-hour @ 20 hr. discharge rate)
- **Rearaxle:** Differential with worm pinion gear
- **Brakes:** 2 wheel hydraulic drum brakes; Front Hyd drum brake optional. Hand operated mechanical park brake (rear wheels)
- **Convenience:** Cargo area with plywood deck that raises to provide access to powertrain. Seat with operator presence switch on adjustable track mounting
- **Steering:** Handlebars come standard. Optional steering wheel available
- **Towing:** Normal Draw Bar Pull 90 lb (41 kg)(402N). Maximum Draw Bar Pull 771 lb (350 kg)(3430N) (Per ANSI B56.9)

**PRODUCT OVERVIEW**

**Dimensions**

- Overall Length: 76.0 in (193 cm)
- Overall Width: 34.5 in (87.6 cm)
- Overall Height: 37.0 in (94 cm) (Top of handlebars)
- Wheel Base: 52.5 in (133.4 cm)
- Front Wheel Track: N/A
- Rear Wheel Track: 29.7 in (75.4 cm)
- Cargo Box Width (inside): 33.5 in (85 cm)
- Cargo Box Length (inside): 21.0 in (53 cm)
- Cargo Box Depth (inside): 1.75 in (4.4 cm)
- Cargo Box material: Heavy Duty Plywood

**Performance**

- Seating Capacity: 1 Person
- Dry Weight: 511 lb (231 kg)
- Curb Weight: 940 lb (426 kg) with T 105 batteries
- Vehicle load capacity: 650 lb (295 kg)
- Inside Clearance Circle (handlebars): Turnabout rear wheel
- Outside Clearance Circle (handlebars): 9 ft (2.8 m)
- Intersecting Axle Clearance: 55 in (140 cm) minimum
- Speed (Level Ground): Up to 7.8 mph (12.6 kmh)
- Towing Capacity: 5000lbs (2273kg)

**Steering & Suspension**

- Steering: Handlebar. Optional steering wheel
- Front Suspension: Torsion Block
- Rear Suspension: Coil springs with hydraulic shock absorber
- Service Brake: 2 wheel hydraulic drum. Front wheel optional
- Parking Brake: Hand lever, mechanical rear brakes
- Tires: 4.80 x 8 (Load range A)

**Body & Chassis**

- Frame: Welded Steel with DuraShield™ powder coat
- Body & Finish: 1 piece, 4-way embossed diamond pattern
- Standard Color: Safety Yellow

**Noise & Vibration**

- Noise: Sound pressure; continued A-weighted ≤ 70 db(A)
- Vibration, WBV: Highest RMS value of weighted acceleration is less than 2.5 m/s
- Vibration, HAV: Highest RMS value of weighted acceleration is less than 2.5 m/s

Type E and EE Vehicles certified to UL583

Some items shown may be optional equipment
## GENERAL SPECIFICATIONS

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

## SPECIFICATIONS SHEET - 5K TUG (CONTINUED)

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<td>Battery Trays/Batteries:</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Lift Out Battery Tray (Not available for CE Option)</td>
<td>X</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Heavy Duty Batteries (T-145)</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td><strong>Electrical:</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Brake Light</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Headlight</td>
<td>X</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Horn</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hour Meter</td>
<td>X</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>State of Charge Meter</td>
<td>X</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**GENERAL SPECIFICATIONS**

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

**SPECIFICATIONS SHEET - 8K TUG**

**MODEL:** 8K TUG  
**TYPE:** ELECTRIC POWERED TRUCK  
**MODEL YEAR:** 2013  
**OPTION PART NO:** 634659 FOR Base Tug (628518)

### PRODUCT SPECIFICATION

**CONFIGURATION HIGHLIGHTS**

<table>
<thead>
<tr>
<th><strong>Speed Control:</strong></th>
<th>Programmable Solid State 300 amp controller. SRO Capable</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Direction Selector:</strong></td>
<td>Dash mounted (Forward-Neutral-Reverse)</td>
</tr>
<tr>
<td><strong>State of Charge Meter:</strong></td>
<td>Dash Mounted</td>
</tr>
<tr>
<td><strong>Battery Charger:</strong></td>
<td>36 Volt On-Board. Fully line compensating. Underwriters Laboratories (U.L.) Recognized, and CE Marked</td>
</tr>
<tr>
<td><strong>Input:</strong></td>
<td>100 – 240 Volt, 50/60 Hz, 12/6A</td>
</tr>
<tr>
<td><strong>Output:</strong></td>
<td>36 Volt 21A @ 100Volts</td>
</tr>
<tr>
<td><strong>Motor:</strong></td>
<td>36 Volt DC SepEx, brazed armature, solid copper windings. Horsepower: 11.1 hp (8.28 kW) @ 1942 rpm</td>
</tr>
<tr>
<td><strong>Drive Train:</strong></td>
<td>Triple &quot;V&quot; belt connected to differential pinion shaft</td>
</tr>
<tr>
<td><strong>Electrical System:</strong></td>
<td>36 VDC, six, 6 volt deep cycle batteries (105 minute minimum, 225 amp-hour @ 20 hr. discharge rate)</td>
</tr>
<tr>
<td><strong>Rearaxle:</strong></td>
<td>Differential with worm pinion gear</td>
</tr>
<tr>
<td><strong>Brakes:</strong></td>
<td>2 wheel hydraulic drum brakes. Front Hyd drum brake optional. Hand operated mechanical park brake (rear wheels)</td>
</tr>
<tr>
<td><strong>Convenience:</strong></td>
<td>Cargo area with plywood deck that raises to provide access to powertrain. Seat with operator presence switch on adjustable track mounting</td>
</tr>
<tr>
<td><strong>Steering:</strong></td>
<td>Handlebars come standard. Optional steering wheel available</td>
</tr>
<tr>
<td><strong>Towing:</strong></td>
<td>Normal Draw Bar Pull 170 lb (77 kg) (755N). Maximum Draw Bar Pull 1245 lb (565 kg) (5537N) (Per ANSI B56.9)</td>
</tr>
</tbody>
</table>

### PRODUCT OVERVIEW

**Dimensions**

| **Overall Length:** 76.0 in (193 cm) |
| **Overall Width:** 34.5 in (87.8 cm) |
| **Overall Height:** 37.0 in (94 cm) (Top of handlebars) |
| **Wheel Base:** 52.5 in (133.4 cm) |
| **Front Wheel Track:** N/A |
| **Rear Wheel Track:** 29.7 in (75.4 cm) |
| **Carg Box Width (inside):** 33.5 in (85 cm) |
| **Carg Box Length (inside):** 21.0 in (53 cm) |
| **Carg Box Depth (inside):** 1.75 in (4.4 cm) |
| **Cargo Box material:** Heavy Duty Plywood |

**Performance**

| **Seating Capacity:** 1 Person |
| **Dry Weight:** 571 lb (259 kg) |
| **Curb Weight:** 940 lb (426 kg) with T 105 batteries |
| **Vehicle load capacity:** 650 lb (295 kg) |
| **Inside Clearance Circle (handlebar):** Turnabout rear wheel |
| **Outside Clearance Circle (handlebar):** 9 ft (2.8 m) |
| **Intersecting Aisle Clearance:** 55 in (140 cm) minimum |
| **Speed (Level Ground):** Up to 6.0 mph (9.6 kmh) |
| **Towing Capacity:** 8000lbs (3636kg) |

**Steering & Suspension**

| **Handlebar:** Adjustable track mounting |
| **Front Suspension:** Torsion Block |
| **Rear Suspension:** Coil springs with hydraulic shock absorber |
| **Service Brake:** 2 wheel hydraulic drum; Front wheel optional |
| **Parking Brake:** Hand lever, mechanical rear brakes |
| **USA Trail 4.8 x 8 (Load range B) Industrial** |

**Body & Chassis**

| **Frame:** Welded Steel with DuraShield™ powder coat |
| **Body & Finish:** 1 piece, 4-way embossed diamond pattern |
| **Standard Color:** Safety Yellow |

**Noise & Vibration**

| **Noise:** Sound pressure; continued A-weighted ≤ 70 db(A) |
| **Vibration, WBV:** Highest RMS value of weighted acceleration is less than 2.5 m/s |
| **Vibration, HAV:** Highest RMS value of weighted acceleration is less than 2.5 m/s |
| **The uncertainty of measurement is 0.12 m/s** |

Type E and EE Vehicles certified to UL583  
Some items shown may be optional equipment
## OPTIONS & FIELD INSTALLED ACCESSORIES (Installation not included)*

<table>
<thead>
<tr>
<th>Item</th>
<th>Std</th>
<th>Opt</th>
<th>Fld</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>TIRES &amp; WHEELS:</strong></td>
<td></td>
<td></td>
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<tr>
<td>USA Trail 4.80 x 8 (Load range B) Industrial</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>USA Trail 4.80 x 8 (Load range B) Industrial (Foam filled)</td>
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<td>X</td>
<td></td>
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<tr>
<td>4 x 8 Solid Non-Marking</td>
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<tr>
<td><strong>COLORS:</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Body:</td>
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<tr>
<td>Body Color (Safety Yellow)</td>
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<tr>
<td>White, Green, Red</td>
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<tr>
<td>Custom Body Color</td>
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<tr>
<td><strong>Seating:</strong></td>
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<tr>
<td>Seat Color (Grey)</td>
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<td><strong>OTHER PERFORMANCE:</strong></td>
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<tr>
<td>Hitch, Clevis</td>
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<tr>
<td>Hitch, Pintle</td>
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<tr>
<td>Steering Wheel</td>
<td>X</td>
<td>X</td>
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<tr>
<td>Front Hydraulic Brake</td>
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<td><strong>Miscellaneous:</strong></td>
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<td>Type 'EE' Certification</td>
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<tr>
<td>E-Stop (Standard w/ CE Option)</td>
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<tr>
<td>CE Option (Requires Front Brake Option)</td>
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<tr>
<td><strong>ELECTRICAL:</strong></td>
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<tr>
<td>Battery Chargers:</td>
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<td></td>
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<tr>
<td>Battery Chgr 36 VDC 100-240 VAC 50/60 Hz 12/6A (On Board)</td>
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<tr>
<td>Battery Charger 36 VDC 115 VAC 30 Amp (Portable)</td>
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<tr>
<td>Battery Charger Delete</td>
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<td>X</td>
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</table>
GENERAL SPECIFICATIONS

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

VEHICLE DIMENSIONS AND INCLINE INFORMATION

RECOMMENDED MAXIMUM RAMP GRADE
25% or 14° MAXIMUM UNLOADED
FOR VEHICLE STABILITY

RECOMMENDED MAXIMUM SIDE TILT
25% or 14° MAXIMUM UNLOADED
FOR VEHICLE STABILITY
GENERAL SPECIFICATIONS
Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

TURNING DIAMETER

TURNING CLEARANCE DIAMETER

108 in (280 cm) (Handlebar)

INTERSECTING AISLE CLEARANCE

55 in (140 cm)

55 in (140 cm)
Notes:
INTRODUCTION

OPERATOR CONTROLS AND FEATURES

1. Key Switch
Located on the control panel, this switch enables the basic electrical system of the vehicle to be turned on and off by turning the key. To prevent inadvertent operation of the vehicle when left unattended, the key should be turned to the OFF position and removed.

2. Direction Selector
Located on the control panel, this switch permits the selection of either Forward, Reverse or Neutral (the position between forward and reverse). Vehicle should be left in neutral with the parking brake set and the key removed when unattended.

3. Headlight Switch
Located next to the key switch, this switch will turn the headlight (if equipped) and taillight on or off.

4. State of Charge Meter
The vehicle is equipped with a state of charge meter located in the control panel. The state of charge meter indicates the amount of usable power in the batteries, with red bars all the way across indicating a full charge on the battery pack and a single red bar indicating the battery pack needs to be charged.

5. Fuse Panel
To access the vehicle fuses, remove phillips head screw and pivot door open. Always replace a blown fuse with the size specified on the fuse door decal.

6. On-Board Charger
The on-board charger is located under the cargo bed panel. Refer to the On-Board Charger section in the Operating Procedures section of this manual. There is a cord storage area next to the on-board charger for the AC power cord.
7. **Emergency Stop Switch (included with CE option)**

The emergency stop switch is located on the front deck panel to the left of the handlebar. Pushing in on this switch will disconnect all electrical power to the vehicle motor. The switch must pulled out to re-connect power.

8. **Accelerator Pedal**

The accelerator pedal is used to control the speed of the vehicle.

9. **Brake Pedal**

The brake pedal is used to slow or stop the vehicle.

10. **Parking Brake**

The parking brake is engaged by pulling up on the hand lever. Push the hand lever down to release. The parking brake can be adjusted by turning the knob at the end of the lever clockwise.

11. **Brake Fluid Reservoir**

Remove the reservoir cap to check brake fluid level or to add brake fluid.

12. **Horn**

To sound the horn, step on the red button located on the left side of the floorboard.

13. **Seat**

The seat can be adjusted forward or backward. The seat adjustment lever is located below the front edge of the seat bottom. To adjust the seat, move the lever to the left and slide the seat to the desired position. Releasing the adjustment lever locks the seat in place.

14. **Cargo Bed Tie Down Holes**

There are four holes located in the frame of the cargo bed, two along each side. These holes are for use with cargo straps with hooks on each end or cargo nets with hooks used for securing items to the deck during transport.

15. **Headlight (if equipped)**

A halogen headlight is available as an option or standard on the Type EE Vehicles.

16. **Taillight**

The taillight is connected to the light switch on the control panel.
17. Operator Present Switch
The operator present switch is located under the seat, attached to the seat deck panel. This switch allows the operation of the vehicle only when the operator is properly seated. Should the operator stand or leave the seat during operation, the vehicle will stop. If the vehicle is shut down by the switch, the operator will need to reset the direction selector to Neutral before pressing the accelerator.

18. Seat Lock (Type EE Vehicles)
Type EE vehicles have a hasp installed on the seat deck panel. The hasp may be secured with a padlock to restrict access to the batteries by unauthorized personnel.

19. Hour Meter (if equipped)
The hour meter is located on the body panel to the right of the operator’s seat. The meter records the number of hours the vehicle has been operated.
INTRODUCTION

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

Notes:
OPERATING PROCEDURES

SERIAL NUMBER LOCATION

There are serial number labels in several locations on the vehicle. Design changes take place on an ongoing basis. In order to obtain correct components for the vehicle, the manufacture date code, serial number and vehicle model must be provided when ordering parts.

Serial and Manufacturing Number Label

Part A of the Supplemental Information Label is located on the lower front panel on the driver’s left side. This label contains the Vehicle Type if applicable, the Model, Date Code, Serial Number, Gross Vehicle Weight (GVW), Vehicle Weight with Batteries and Horse Power.

Part B of the Supplemental Information Label is located just below Part A. This label contains the Rated Capacity with Operator, Vehicle Weight, Battery Min. and Max. Weights, System Voltage, Min. and Max. Draw Bar and UL, FM or CE certification mark, if applicable. (See vehicle specifications for more detail.)

Serial Number Bar Code Label

Part C is the smaller label containing the Serial Number and a Bar Code. It is located on the front panel.

APPROVED TYPE E AND TYPE EE VEHICLES

This vehicle is available as an approved Type E or Type EE vehicle. Reference OSHA 1910.178 for definitions and location allowances for Type vehicles. Approved type E and Type EE vehicles will have a registration mark on the serial label, section B as shown above.

Type EE vehicles meet all requirements of Type E and provide additional safeguards against inherent fire and electrical hazards as specified per U.L. 583.

Additional components on Type EE vehicles are:

- Headlight
- Terminal boots on battery, motor, solenoid and circuit breaker connections
- Ground strap
- Hasp for padlock on seat
- EE decal, one on each side of the vehicle body

BEFORE INITIAL USE

Read the Owner’s Guide for this vehicle. Pay particular attention to the CAUTIONS, WARNINGS and DANGERS shown in this manual. Read and follow the safety label on the instrument panel. Be sure you understand how to operate the vehicle, its equipment as well as how to use it safely. Maintaining good, safe performance depends to a large extent on the operator.
Hydrogen gas is generated as a natural part of the lead acid battery charging process. A 4% concentration of hydrogen gas is explosive and could cause severe injury or death. Charging must take place in an area that is adequately ventilated (minimum of 5 air exchanges per hour).

To reduce the chance of battery explosion that could result in severe injury or death, never smoke around or charge batteries in an area that has open flame or electrical equipment that could cause an electrical arc.

Hydrogen gas is generated in the charging cycle of batteries and is explosive in concentrations as low as 4%. Because hydrogen gas is lighter than air, it will collect in the ceiling of buildings necessitating proper ventilation. Five air exchanges per hour is considered the minimum requirement.

Never charge a vehicle in a hazardous area or area that is subject to flame or spark. Pay particular attention to natural gas or propane gas water heaters and furnaces.

Before a new vehicle is put into operation, the items shown in the INITIAL SERVICE CHART must be performed.

The vehicle batteries must be fully charged before initial use.

Check for leaks that could have developed in shipment from the factory.

Check for correct tire inflation. See GENERAL SPECIFICATIONS.

Check the operation of the vehicle brakes, including the parking brake. Make adjustments if necessary.

Remove the protective clear plastic from the seat bottom and backrest before placing the vehicle in service.

**CHARGERS**

Both off board and on board chargers should be operated in accordance with the charger manufacturer’s instructions. On board charger is standard equipment on this vehicles, if a no charger or off board charger option has been selected be sure to retain and follow the operation instructions supplied with the charger. Always place the off board charger outside of the vehicle before and during the charging cycle. Never charge batteries in a hazardous environment.

**ON-BOARD CHARGER**

Risk of electric shock. Connect charger power cord to an outlet that has been properly installed and grounded in accordance with all local codes and ordinances. A grounded outlet is required to reduce risk of electric shock – do not use ground adapters or modify plug. Do not touch uninsulated battery terminal.

Do not open or disassemble charger. Do not operate charger if the AC supply cord is damaged or if the charger has received a sharp blow, or otherwise damaged in any way – refer all repair work to qualified personnel. Not for use by children.
OPERATING PROCEDURES

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

⚠️ WARNING

To prevent a physical hazard that could result in an electrical shock or electrocution, be sure that the charger plug is not damaged and is inserted fully into a grounded receptacle.

The power (AC) cord is equipped with a grounded plug. Do not attempt to pull out, cut or bend the ground post.

The on-board charger is located under the cargo bed panel. It is wired directly to the batteries. Before charging the batteries, park the vehicle in a well ventilated area, set the parking brake, turn the key switch to OFF and remove the key. Pull charger cord (P) out, plug the cord into a dedicated 15 amp AC outlet to start the charger.

When the charging cycle is complete, unplug the charging cord and replace in the storage area (S) provided.

OPERATING THE VEHICLE

The owner/user of the vehicle is advised to read the Safety Standard for Operator Controlled Industrial Tow Tractors ANSI/ITSDF B56.9 to define general safety practices and training needs to insure safe use of industrial tow tractors.

⚠️ CAUTION

Improper use of the vehicle or the lack of proper maintenance may result in decreased performance or damage to the vehicle.

Read the following warnings before attempting to operate the vehicle.

⚠️ WARNING

To reduce the possibility of severe injury or death resulting from loss of vehicle control, the following warnings must be observed:

When driving vehicle, consider the terrain, traffic conditions and the environmental factors which effect the terrain and the ability to control the vehicle.

Use extra care and reduced speed when driving on poor surfaces, such as loose dirt, wet grass, gravel, etc.

Avoid extremely rough terrain.

Maintain a safe speed when driving down hill. Use service brake to control speed when traveling down an incline. A sudden stop or change of direction may result in loss of control.

To prevent loss of control, do not move the direction selector of a vehicle while the vehicle is in motion. Moving the selector will result in a sudden slowing of the vehicle and the beeping of a warning device.

Slow down before and during turns. All turns should be made at reduced speed.

All travel should be directly up or down hills.

Use extra care when driving the vehicle across any incline.
Stay in designated areas and avoid steep slopes. To reduce the possibility of severe injury or death resulting from improper vehicle operation, the following warnings must be observed:

Refer to GENERAL SPECIFICATIONS for seating capacity.

Make sure that the direction selector is in correct position before attempting to start the vehicle.

Do not take vehicle out of gear by moving the direction selector to Neutral while in motion (coasting).

Check the area behind vehicle before operating in reverse.

Always bring vehicle to a complete stop before shifting the direction selector.

Always remain seated and hold on while vehicle is in motion. Keep feet, legs, hands and arms inside vehicle at all times. NEVER allow a passenger to stand on the rear deck while vehicle is in motion.

NEVER use the vehicle in or near an area where there is explosive dust or fumes.

Cargo must be secured. Position cargo loads carefully, avoid shifting or top heavy loads.

To prevent inadvertent movement when vehicle is left unattended, engage the parking brake, move direction selector to neutral, turn key to OFF and remove the key.

Keep all labels (decals) and instructional literature legible and intact. Replacement labels (decals) and literature are available from your authorized dealer or from service parts.

STARTING AND DRIVING

To reduce the possibility of roll-back which could result in severe injury or vehicle damage, do not release the service brake until motor has started.

All vehicles are equipped with an interlock system that disables the controller and prevents the vehicle from being operated or moved while the charger is connected. Disconnect the AC charger cord from the vehicle charger pigtail and properly store the cord prior to moving the vehicle.

To operate the vehicle:

- Operator is to be properly seated facing forward with feet on the floor.
- Apply pressure to the brake pedal, place the key in the key switch and turn it to the ON position.
- Move the direction selector to the direction desired.
- Release the park brake.
- Slowly depress the accelerator pedal to actuate the electric motor.
- When the accelerator pedal is released, the motor controls the deceleration. To stop the vehicle more quickly, depress the brake pedal.
OPERATING PROCEDURES

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

NOTICE

When the direction selector is in the reverse position, a warning signal will sound to indicate that the vehicle is ready to run in reverse.

Starting Vehicle On A Hill

WARNING

To reduce the possibility of roll-back which could result in severe injury or vehicle damage, do not release the service brake until motor has started.

CAUTION

Do not hold vehicle on hill by using accelerator and motor. Leaving motor in a stalled condition for more than 3 - 4 seconds will cause permanent damage to motor.

To reduce the possibility of permanent damage to the drive system, it is important to prevent excessive roll-back when starting the vehicle on a hill.

Coasting

WARNING

To reduce the possibility of severe injury or death from coasting at above recommended speeds, limit speed with service brake.

On steep hills or ramps it is possible for vehicles to coast at faster than normal speeds encountered on a flat surface. To prevent loss of vehicle control, speeds should be limited. Limit speed by releasing the accelerator pedal and applying pressure to the brake pedal. Severe damage to the drive train components due to excessive speed may result from driving the vehicle above specified top speed. Damage caused by excessive speed may cause a loss of control, is costly, is considered abuse and will not be covered under warranty.

LABELS AND PICTOGRAMS

Vehicles may be labeled with pictograms as a method of conveying information or warnings. The SAFETY Section of this manual explains the labels that are used on this vehicle. Maintain vehicle labels and decals in legible condition. Replacement labels and decals are available from an authorized dealer or through service parts.

TOWING

WARNING

This vehicle is not designed to be towed.

The owner/user of the vehicle is advised to read the Safety Standard for Operator Controlled Industrial Tow Tractors ANSI/ITSDF B56.9 to define general safety practices and training needs to insure safe use of industrial tow tractors. See General Specifications for other details.
MAINTENANCE

VEHICLE CLEANING AND CARE

Vehicle Cleaning

⚠️ WARNING

To reduce the possibility of severe injury or vehicle damage, read and understand all instructions supplied by manufacturer of pressure washer.

⚠️ CAUTION

When pressure washing exterior of vehicle, do not use pressure in excess of 700 psi (4800 kPa). To reduce the possibility of cosmetic damage, do not use any abrasive or reactive solvents to clean plastic parts. Do not pressure wash electrical components or batteries.

It is important that proper techniques and cleaning materials be used. Using excessive water pressure may cause severe injury to operator or bystander, damage to seals, plastics, seat material, body finish or electrical system. Do not use pressure in excess of 700 psi (4800 kPa) to wash exterior of vehicle.

Normal cleaning of vinyl seats and plastic or rubber trim requires the use of a mild soap solution applied with a sponge or soft brush and wipe with a damp cloth.

Removal of oil, tar, asphalt, shoe polish, etc. will require the use of a commercially available vinyl/rubber cleaner.

The painted surfaces of the vehicle provide attractive appearance and durable protection. Frequent washing with luke-warm or cold water and mild detergent is required to preserve the painted surfaces.

Occasional cleaning and waxing with non-abrasive products designed for ’clear coat’ automotive finishes will enhance the appearance and durability of the painted surfaces.

Corrosive materials used as fertilizers or for dust control can collect on the underbody of the vehicle. These materials will cause corrosion of underbody parts unless flushed occasionally with plain water. Thoroughly clean any areas where mud or other debris can collect. Sediment packed in closed areas should be loosened to ease its removal, taking care not to chip or otherwise damage paint.
MAINTENANCE

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

SERVICE AND REPAIR

Servicing the Electric Vehicle

⚠️ WARNING

To prevent severe injury or death, resulting from improper servicing techniques, observe the following Warnings:

**Do not attempt any type of servicing operations before reading and understanding all notes, cautions and warnings in this manual.**

Any servicing requiring adjustments to be made to the powertrain while the motor is running must be made with the entire vehicle raised.

**Wear eye protection when working on the vehicle. In particular, use care when working around batteries, or using solvents or compressed air.**

To reduce the possibility of causing an electrical arc, which could result in a battery explosion, turn off all electrical loads from the batteries before removing any heavy gauge battery wires.

To prevent the possibility of permanent motor damage, never operate vehicle at full throttle for more than 3 - 4 seconds while vehicle is in a stalled condition.

Battery posts, terminals and related accessories contain lead and lead compounds. Wash hands after handling.

It is in the best interest of both vehicle owner and servicing dealer to carefully follow the procedures recommended in this manual. Adequate preventative maintenance, applied at regular intervals, is the best guarantee for keeping the vehicle both dependable and economical.

Some servicing operations may require the front wheel, the rear wheels, or the entire vehicle to be raised.

⚠️ WARNING

To reduce the possibility of severe injury or death from a vehicle falling from a jack:

- Be sure the vehicle is on a firm and level surface.
- Never get under a vehicle while it is supported by a jack.
- Use jack stands and test the stability of the vehicle on the stands.
- Always place chocks in front and behind the wheels not being raised.
- Use extreme care since the vehicle is extremely unstable during the lifting process.
- Never attempt to raise the rear wheels of a three wheel vehicle without first raising the front of the vehicle and supporting on jack stands.
- When lifting the vehicle, position the jacks and jack stands at the areas indicated only.
MAINTENANCE

Lifting the Vehicle

Tool List

<table>
<thead>
<tr>
<th>Tool List</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Floor Jack</td>
<td>1</td>
</tr>
<tr>
<td>Jack Stands</td>
<td>4</td>
</tr>
<tr>
<td>Wheel Chocks</td>
<td>4</td>
</tr>
<tr>
<td>Chain hoist</td>
<td>1</td>
</tr>
</tbody>
</table>

Remove key from vehicle. Remove payload from vehicle before lifting. No person(s) should be in or on the vehicle while lifting. To raise the vehicle, set the parking brake and install chocks in front of and behind each wheel. Center the jack under the edge of the body where shown. Raise the vehicle and place a jack stand under the outer edges of the body. Check vehicle for stability.

WHEELS AND TIRES

WARNING

A tire explosion can cause severe injury or death. Never exceed the inflation pressure rating on the tire sidewall.

To reduce the possibility of tire explosion, pressurize tire with small amounts of air applied intermittently to seat beads. Due to the low volume of the small tires, overinflation can occur in seconds. Never exceed the tire manufacturer’s recommendation when seating a bead. Protect face and eyes from escaping air when removing a valve core.

To reduce the possibility of severe injury caused by a broken socket when removing wheels, use only sockets designed for impact wrench use.

Use caution when inflating tires. Overinflation could cause the tire to separate from the wheel or cause the tire to explode, either of which could cause severe injury.

Tire Repair

Tool List

<table>
<thead>
<tr>
<th>Tool List</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lug Wrench, 3/4”</td>
<td>1</td>
</tr>
<tr>
<td>Impact Wrench</td>
<td>1</td>
</tr>
<tr>
<td>Impact Socket, 3/4”</td>
<td>1</td>
</tr>
<tr>
<td>Torque Wrench, ft. lbs.</td>
<td>1</td>
</tr>
</tbody>
</table>

Tire inflation should be determined by the condition of the terrain. See GENERAL SPECIFICATIONS section for recommended tire inflation pressure. For outdoor applications with major use on grassy areas, the following should be considered. On hard turf, it is desirable to have a slightly higher inflation pressure. On very soft turf, a lower pressure reduces the possibility of tires cutting into the turf. For vehicles being used on paved or hard surfaces, tire inflation pressure should be in the higher allowable range, but under no condition should inflation pressure be higher than recommended on tire sidewall. All three tires should have the same pressure for optimum handling characteristics. Be sure to install the valve stem dust cap after checking or inflating.

The vehicle is fitted with low pressure tubeless tires mounted on one piece rims; therefore, the most cost effective way to repair a puncture in the tread is to use a commercial tire plug.
MAINTENANCE

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

**NOTICE**

Tire plug tools and plugs are available at most automotive parts outlets and have the advantage of not requiring the tire be removed from the wheel.

If the tire is flat, remove the wheel and inflate the tire to the maximum recommended pressure for the tire. Immerse the tire in water to locate the leak and mark with chalk. Insert tire plug in accordance with manufacturer’s instructions.

**WARNING**

To reduce the possibility of severe injury, be sure the mounting/demounting machine is anchored to floor. Wear OSHA approved safety equipment when mounting/demounting tires.

If the tire is to be removed or mounted, the tire changing machine manufacturer’s recommendations must be followed in order to reduce possibility of severe injury.

**Front Wheel Removal and Installation**

Position a jack in the location indicated and carefully raise the front of the vehicle. Position the jack stands as shown. Use care not to place the jack or stands where they could interfere with wiring or linkages. Slowly lower the jack and test the stability of the vehicle.

Loosen the axle nuts (2) and lower the entire wheel, hub and axle assembly from the front fork. Remove the four lug nuts (4) and remove tire and wheel assembly from the front hub.

Replace the tire and wheel assembly on the front hub with the valve stem (5) to the outside. Install the four lug nuts (4) and tighten in the Cross Sequence pattern shown below to 70 - 80 ft. lbs. (95 to 108 Nm) of torque.

Position the front hub and wheel assembly in the front fork, install the flat washers (3) on the outside of the wheel lock (1), tighten the axle nuts (2) to 100 - 120 ft. lbs. (130 - 156 Nm) of torque.

**Rear Wheel Removal and Installation**

To reduce the possibility of component damage, do not tighten lug nuts to more than 85 ft. lbs. (115 Nm) torque.

It is important to follow the ‘cross sequence’ pattern when installing lug nuts. This will assure even seating of the wheel against the hub.

Raise the front of the vehicle as previously described and support on jack stands. Then position the jack in the position shown at the rear of the vehicle. Carefully raise the rear of the vehicle with the jack and place two jack stands in the position shown. Slowly lower the jack and check that the vehicle is securely supported by the jack stands before proceeding.

Remove the four lug nuts and remove tire and wheel assembly from the rear hub.
Replace the tire and wheel assembly on the rear hub with the valve stem to the outside. Finger tighten the lug nuts in a ‘cross sequence’ pattern. Tighten the lug nuts to 70 to 80 ft. lbs. (95 to 108 Nm) torque in 20 ft. lbs. (27 Nm) increments following the ‘cross sequence’ pattern.

Lower the vehicle by reversing the lifting sequence.

**LIGHT BULB REPLACEMENT**

*CAUTION*

To reduce the possibility of premature bulb failure, do not touch new bulbs with bare fingers. Use clean, dry tissue or paper towel to handle the glass portion of the bulb.

**Headlight**

<table>
<thead>
<tr>
<th>Tool List</th>
<th>Qty.</th>
<th>Tool List</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Torx Driver, T-20</td>
<td>1</td>
<td>Clean Cloth</td>
<td>1</td>
</tr>
</tbody>
</table>

Loosen four torx head screws, back them out until the light bezel is free, remove bezel with screws captured in it.

Pull headlight out away from recess, locate the retaining clip on the back of the housing. Squeeze clip wires together until free of latch edges and pivot out of the way and remove bulb housing from the lens, set lens aside.

Remove old bulb and replace with new 12V/55W, H3 bulb, be sure to use clean, oil free cloth to hold the new bulb, never touch the bulb with bare hands.

Replace bulb and housing in the lens, latch retaining clip wires, making sure that wires are not caught between the clip and the lens.

Place the bezel with the captured screws over the lens, with the word TOP located at the upper edge. Align lens and bezel with the housing and start all four screws. Tighten screws alternately, making sure that the bezel is seated against the housing.

**Tail/Brake Light**

<table>
<thead>
<tr>
<th>Tool List</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flat Screwdriver</td>
<td>1</td>
</tr>
<tr>
<td>Clean Cloth</td>
<td>1</td>
</tr>
</tbody>
</table>

Wipe the tail light with a clean cloth to remove dust and dirt.

To replace the tail and brake light bulb, insert a small screwdriver between the rubber bezel and the taillight lens. Roll the rubber bezel from around the edge of the lens and remove. Install replacement bulb and replace lens.
MAINTENANCE

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

FUSES AND CIRCUIT BREAKER

Thermal Circuit Breaker

The thermal circuit breaker prevents overloading of the drive motor. The breaker automatically resets after approximately 20 seconds, an audible click will sound when the breaker resets. Should the vehicle be stopped by the opening of the circuit breaker, turn the vehicle off to avoid an accidental start when the breaker resets.

**WARNING**

*If the circuit breaker should open while driving on an incline, immediately apply the service and parking brake to prevent loss of vehicle control.*

Fuses

Fuses on this vehicle are located behind the door on the control panel. To access the fuses, remove the phillips head screw that secures the door to the control panel and pivot the door away from the control panel. Replace blown fuse with specified size only.

<table>
<thead>
<tr>
<th>FUSE #</th>
<th>SIZE</th>
<th>FOR</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>58V 2AMP</td>
<td>Key Switch</td>
<td>628073</td>
</tr>
<tr>
<td>2</td>
<td>58V 2AMP</td>
<td>State of Charge Meter</td>
<td>628073</td>
</tr>
<tr>
<td>3</td>
<td>58V 5AMP</td>
<td>Brake and Tail Light</td>
<td>628081</td>
</tr>
<tr>
<td>4</td>
<td>58V 15AMP</td>
<td>Headlight</td>
<td>628792</td>
</tr>
</tbody>
</table>

TRANSPORTING VEHICLE

**WARNING**

*This vehicle is NOT designed to be towed.*

It is recommended that the vehicle be moved by placing the entire vehicle on a trailer, flat bed truck or other suitable transport.

**WARNING**

*To reduce the possibility of severe injury or death while transporting the vehicle:*

Secure the vehicle and contents.

Never ride on the vehicle being transported.

Always check that the vehicle and contents are adequately secured before transporting. The rated capacity of the trailer or truck must exceed the weight of the vehicle (see GENERAL SPECIFICATIONS for vehicle weight) and load plus 400 lbs. (181 kg). Set the park brake and secure the vehicle using ratchet tie downs.
SERVICE AND MAINTENANCE

⚠️ WARNING

To reduce the possibility of severe injury or death from improper servicing techniques:

DO NOT attempt any type of servicing operations before reading all notes, cautions and warnings in this manual.

Any servicing requiring adjustments to be made to the powertrain while the motor is running must be made with both drive wheels raised and vehicle properly supported on jack stands.

To reduce the possibility of motor damage, never operate vehicle at full throttle for more than 3 - 4 seconds while vehicle is in a stalled condition.

Reduce the possibility of accidental starting by disconnecting battery at negative terminal before servicing.

Wear eye protection when working on the vehicle. Use extra care when working around batteries, or using solvents or compressed air.

To reduce the possibility of causing an electrical arc, which could result in a battery explosion, turn off all electrical loads from the battery before removing battery wires.

Wrap wrenches with vinyl tape to reduce the possibility of a dropped wrench ‘shorting out’ a battery, which could result in an explosion.

The electrolyte in a battery is an acid solution which can cause severe burns to the skin and eyes. Treat all electrolyte spills to the body and eyes with extended flushing with clear water. Contact a physician immediately.

Any electrolyte spills should be neutralized with a solution of 2 teaspoons (10 ml) sodium bicarbonate (baking soda) dissolved in 1 quart (1 liters) of water and flushed with water.

Aerosol containers of battery terminal protectant must be used with extreme care. Insulate metal container to reduce the possibility of can contacting battery terminals which could result in an explosion.

It is in the best interest of both vehicle owner and service technician to carefully follow the procedures recommended in this manual. Preventative maintenance, applied at recommended intervals, is the best guarantee for keeping the vehicle both dependable and economical.
ROUTINE MAINTENANCE

CAUTION

To prolong vehicle life, some maintenance items must be serviced more frequently on vehicles used under severe driving conditions such as extreme temperatures, extreme dust/debris conditions, or frequent use with maximum load.

To access the powertrain for routine maintenance, remove the load bed. For major repair, refer to the appropriate Technician's Repair and Service Manual.

Some service procedures may require the vehicle to be lifted. Refer to LIFTING THE VEHICLE for proper lifting procedure and safety information.

Lubrication Points

CAUTION

Use maximum of three pumps of grease for each grease fitting - Over greasing may damage grease seals.

Putting more than three pumps of grease in a grease fitting could damage grease seals and cause premature bearing failure.

Tire Inspection

Tire condition should be inspected per the Periodic Service Schedule. Inflation pressures should be checked when the tires are cool. Be sure to install the valve dust cap after checking or inflating.

REAR AXLE

The only maintenance required for the first five years is the periodic inspection of the rear axle for lubricant leakage. Unless leakage is evident, the lubricant need only be replaced after five years. Refer to the Service and Repair Manual for the fluid replacement procedure.

Checking the Lubricant Level

With the vehicle on level ground, clean the area around the check/fill plug and remove plug. The correct lubricant level is just below the bottom of the threaded hole. If lubricant is low, add as required. Add lubricant slowly until lubricant starts to seep from the hole. Install the check/fill plug.
BRAKES

**WARNING**

To reduce the possibility of severe injury or death, always evaluate pedal travel before operating a vehicle to verify some braking function is present.

All driving brake tests must be done in a safe location with regard for the safety of all personnel.

**NOTICE**

Over time, a subtle loss of performance may take place; therefore, it is important to establish the standard with a new vehicle.

Service brakes in accordance with the Periodic Service Schedule. The Periodic Brake Performance Test should be performed regularly as an evaluation of braking system performance; it is useful as a method of identifying subtle loss of performance over time.

After the vehicles has been put into service, it is recommended that the brakes be checked by performing the following test:

**Periodic Brake Test**

Determine the braking performance of the vehicle by engaging the parking brake at a common point on a flat, dry, clean paved surface while traveling at maximum speed. Observe the vehicle stopping location. If the vehicle stops in a significantly greater distance than normal or pulls to one side, it should be tested again.

If the vehicle fails the second test, it should immediately be removed from service. The vehicle needs to be inspected by a qualified mechanic and repairs performed before vehicle is returned to service.
**HARDWARE**

Generally, three classes of standard hardware and two classes of metric hardware are used in the vehicle. Grade 5 hardware can be identified by the three marks on the hexagonal head and grade 8 hardware is identified by 6 marks on the head. Metric hardware is marked on the head with 8.8 or 10.9. Unmarked hardware is Grade 2.

Periodically, the vehicle should be inspected for loose fasteners. Fasteners should be tightened with care and in accordance with the Torque Specifications table or as specified in the Repair and Service Manual for this vehicle.

<table>
<thead>
<tr>
<th>BOLT SIZE</th>
<th>1/4&quot;</th>
<th>5/16&quot;</th>
<th>3/8&quot;</th>
<th>7/16&quot;</th>
<th>1/2&quot;</th>
<th>9/16&quot;</th>
<th>5/8&quot;</th>
<th>3/4&quot;</th>
<th>7/8&quot;</th>
<th>1&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Grade 2</td>
<td>4 (5)</td>
<td>8 (11)</td>
<td>15 (20)</td>
<td>24 (33)</td>
<td>35 (47)</td>
<td>55 (75)</td>
<td>75 (102)</td>
<td>130 (176)</td>
<td>125 (169)</td>
<td>190 (258)</td>
</tr>
<tr>
<td>Grade 5</td>
<td>6 (8)</td>
<td>13 (18)</td>
<td>23 (31)</td>
<td>35 (47)</td>
<td>55 (75)</td>
<td>80 (108)</td>
<td>110 (149)</td>
<td>200 (271)</td>
<td>320 (434)</td>
<td>480 (651)</td>
</tr>
<tr>
<td>Grade 8</td>
<td>6 (8)</td>
<td>18 (24)</td>
<td>35 (47)</td>
<td>55 (75)</td>
<td>80 (108)</td>
<td>110 (149)</td>
<td>170 (230)</td>
<td>280 (380)</td>
<td>460 (624)</td>
<td>680 (922)</td>
</tr>
</tbody>
</table>

**Torque Specifications and Bolt Grades**
BATTERY CHARGING AND MAINTENANCE

Safety

 Always observe the following warnings when working on or near batteries.

**WARNING**

To prevent battery explosion that could result in severe personal injury or death, keep all smoking materials, open flames or sparks away from the batteries.

Hydrogen gas is formed when charging batteries. Do not charge batteries without adequate ventilation. A 4% concentration of hydrogen gas is explosive.

Be sure that the key switch is off and all electrical accessories are turned off before starting work on the vehicle.

Never disconnect a circuit under load at a battery terminal.

**SAFETY FIRST**

Batteries are heavy. Use proper lifting techniques when moving them. Always lift the battery with a commercially available battery lifting device.

Use care not to tip batteries when removing or installing them; spilled electrolyte can cause burns and damage.

The electrolyte in a storage battery is an acid solution which can cause severe burns to the skin and eyes. Treat all electrolyte spills to the body and eyes with extended flushing with clear water. Contact a physician immediately.

Always wear a safety shield or approved safety goggles when adding water or charging batteries.

Any electrolyte spills should be neutralized with a solution of 1/4 cup (60 ml) sodium bicarbonate (baking soda) dissolved in 1 1/2 gallons (6 liters) of water and flushed with water.

Overfilling batteries may result in electrolyte being spilled from the battery during the charge cycle. Expelled electrolyte may cause damage to the vehicle and storage facility.

Aerosol containers of battery terminal protectant must be used with extreme care. Insulate metal container to prevent can from contacting battery terminals which could result in an explosion.

Wrap wrenches with vinyl tape to prevent the possibility of a dropped wrench from shorting out a battery, which could result in an explosion and severe personal injury or death.

Never charge a vehicle in a hazardous location or atmosphere. Reference NFPA 505 for definitions of hazardous and non-hazardous locations.

Battery Disposal

Lead-acid batteries are recyclable. Return whole scrap batteries to distributor, manufacturer or lead smelter for recycling. For neutralized spills, place residue in acid-resistant containers with absorbent material, sand or earth and dispose of in accordance with local, state and federal regulations for acid and lead compounds. Contact local and/or state environmental officials regarding disposal information.
Battery

A battery is defined as two dissimilar metals immersed in an acid. If the acid is absent or if the metals are not dissimilar, a battery has not been created. The batteries most commonly used in these vehicles are lead acid.

A battery does not store electricity, but is able to produce electricity as the result of a chemical reaction which releases stored chemical energy in the form of electrical energy. The chemical reaction takes place faster in warm conditions and slower in cold conditions. Temperature is important when conducting tests on a battery and test results must be corrected to compensate for temperature differences.

As a battery ages, it still performs adequately except that its capacity is diminished. Capacity describes the time that a battery can continue to provide its design amperes from a full charge.

A battery has a maximum life, therefore good maintenance is designed to maximize the available life and reduce the factors that can reduce the life of the battery.

Battery Maintenance

<table>
<thead>
<tr>
<th>Tool List</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Insulated Wrench, 9/16&quot;</td>
<td>1</td>
</tr>
<tr>
<td>Hydrometer</td>
<td>1</td>
</tr>
<tr>
<td>Battery Protective Spray</td>
<td>1</td>
</tr>
<tr>
<td>Socket, 9/16&quot;</td>
<td>1</td>
</tr>
<tr>
<td>Battery Carrier</td>
<td>1</td>
</tr>
<tr>
<td>Battery Maintenance Kit P/N 25587-G01</td>
<td>1</td>
</tr>
<tr>
<td>Torque Wrench, in. lbs</td>
<td>1</td>
</tr>
</tbody>
</table>

At Each Charging Cycle

To reduce the possibility of fire, never attach a battery charger to a vehicle that is to be unattended beyond the normal charging cycle. Overcharging could cause damage to the vehicle batteries and result in extreme overheating. The charger should be checked after 24 hours and unplugged after the charge cycle is complete.

Before charging the batteries, inspect the cord of the battery charger for missing or cracked insulation, inspect the plug to be sure the grounding prong is intact.

Charge the batteries after each day’s use.

Monthly

- Inspect all wiring for fraying, loose terminations, corrosion or deterioration of insulation.
- Check that the electrolyte level is correct and add suitable water as required.
- Clean the batteries and wire terminations.
- Coat battery terminals with commercially available protectant.

Electrolyte Level and Water

The correct level of the electrolyte is 1/2” (13 mm) above the plates in each cell.

This level will leave approximately 1/4” - 3/8” (6 - 10 mm) of space between the electrolyte and the vent tube. The electrolyte level is important since any portion of the plates exposed to air will be ruined beyond repair. Also avoid filling with too much water, which will result in electrolyte being forced out of the battery due to gassing and a decrease in volume of the electrolyte that results from the charging cycle.
DO NOT overfill batteries. The charging cycle will expel electrolyte and result in component damage.

A battery being charged will gas with the majority of the gassing taking place at the end of the charging cycle. This gas is hydrogen which is lighter than air. Water and sulphuric acid droplets will be carried out of the battery vents by the hydrogen gas, however, this loss is minimal. If the battery electrolyte level is too high, the electrolyte will block the vent tube and the gas will force it out of the vent tube and battery cap. The water will evaporate but the sulphuric acid will remain where it can damage vehicle components and the storage facility floor. Sulphuric acid loss will weaken the concentration of acid within the electrolyte and reduce the life of the battery.

Over the life of the battery, a considerable amount of water is consumed. It is important that the water used be pure and free of contaminants that could reduce the life of the battery by reducing the chemical reaction. The water must be distilled or purified by an efficient filtration system. Water that is not distilled should be analyzed and, if required, filtration installed to permit the water to meet the requirements of the water purity table.

Even if the water is colorless, odorless, tasteless and fit for drinking, the water should be analyzed to see that it does not exceed the impurity levels specified in the table.

<table>
<thead>
<tr>
<th>Impurity</th>
<th>Parts Per Million</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Clear</td>
</tr>
<tr>
<td>Suspended</td>
<td>Trace</td>
</tr>
<tr>
<td>Total Solids</td>
<td>100</td>
</tr>
<tr>
<td>Calcium &amp; Magnesium Oxides</td>
<td>40</td>
</tr>
<tr>
<td>Iron</td>
<td>5</td>
</tr>
<tr>
<td>Ammonia</td>
<td>8</td>
</tr>
<tr>
<td>Organic &amp; Volatile Matter</td>
<td>50</td>
</tr>
<tr>
<td>Nitrites</td>
<td>5</td>
</tr>
<tr>
<td>Nitrates</td>
<td>10</td>
</tr>
<tr>
<td>Chloride</td>
<td>5</td>
</tr>
</tbody>
</table>

Water Purity Table
Automatic watering devices such as the one included in the Battery Maintenance Kit (P/N 25587-G01) can be used with an approved water source. These watering devices are accurate, easy to use and allow for rapid filling. They also maintain the correct electrolyte level within the battery cells. The watering device should only be used if the electrolyte level is less than 1/2” (13 mm) above top of plates.

The electrolyte in a storage battery is an acid solution which can cause severe burns to the skin and eyes. Treat all electrolyte spills to the body and eyes with extended flushing with clear water. Contact a physician immediately.

Any electrolyte spills should be neutralized with a solution of 1/4 cup (60 ml) sodium bicarbonate (baking soda) dissolved in 1 1/2 gallons (6 liters) of water and flushed with water.

Always wear a safety shield or approved safety goggles when adding water or charging batteries.
Battery Cleaning

**CAUTION**

To prevent battery damage, be sure that all battery caps are tightly installed.

To reduce the possibility of damage to vehicle or floor, neutralize acid before rinsing battery.

To reduce the possibility of damage to electrical components while cleaning, do not use a pressure washer.

Cleaning should take place per the Periodic Service Schedule.

When cleaning the outside of the batteries and terminals, do not use a water hose without first spraying the batteries with a solution of baking soda (sodium bicarbonate) and water to neutralize any acid deposits. Use of a water hose without first neutralizing the acid will move the acid from the top of the batteries to another area of the vehicle or storage facility, where it will attack the metal structure or the concrete/asphalt floor. After hosing down the batteries, a residue will be left on the batteries which is conductive and will contribute to the discharge of the batteries.

**NOTICE**

To reduce the possibility of battery explosion that could result in severe injury or death, do not use metallic spray wand to clean battery and keep all smoking materials, open flame or sparks away from the battery.

The correct cleaning technique is to spray the top and sides of the batteries with a solution of baking soda and water. This solution is best applied with a garden-type sprayer equipped with a non-metallic spray wand or plastic spray bottle. The solution should consist of 1/4 cup (60 ml) of baking soda mixed with 1 1/2 gallons (6 litres) of clear water. In addition to the batteries special attention should be paid to metallic components adjacent to the batteries, these should also be sprayed with the baking soda solution.

Allow the solution to set for at least three minutes; use a soft bristle brush or cloth to wipe the tops of the batteries in order to remove any residue that could cause the self-discharge of the battery. Rinse the entire area with low pressure clear water. All of the items required for complete battery cleaning and watering are contained in the Battery Maintenance Kit (P/N 25587-G01).

Cleaning should take place once a month or more often under extreme conditions. After batteries are clean and dry, the terminals should be coated with a commercially available protectant. Aerosol containers of battery terminal protectant must be used with extreme care. Insulate the metal container to prevent the can from contacting the battery terminals.
Battery Replacement

Remove battery hold downs and cables. Lift out batteries with a commercially available lifting device.

If the batteries have been cleaned and any acid in the battery rack area neutralized as recommended, no corrosion to the battery racks or surrounding area should be present. Any corrosion found should be immediately removed with a putty knife and a wire brush. The area should be washed with a solution of sodium bicarbonate (baking soda) and water and thoroughly dried before priming and painting with a corrosion resistant paint.

The batteries should be placed into the battery racks and the battery hold downs tightened to 45 - 55 in. lbs. (5 - 6 Nm) torque, to prevent movement but not tight enough to cause distortion of the battery cases.

Inspect all wires and terminals. Clean any corrosion from the battery terminals or the wire terminals with a solution of sodium bicarbonate (baking soda) and brush clean if required.

To prevent battery explosion that could result in severe personal injury or death, extreme care must be used with aerosol containers of battery terminal protectant. Insulate the metal container to prevent the metal can from contacting battery terminals which could result in an explosion.

There are several battery configurations, select the correct one and use care to connect the battery wires as shown.

**Standard Battery Tray with On-board Charger**
Lift Out Battery Tray

Standard Battery Tray with Portable Charger and CE Option
Tighten the battery post hardware to 90 - 100 in. lbs. (6 -8 Nm) torque. Do not over-torque the terminal stud nut, this will cause a “mushroom” effect on the battery post which will prevent the terminal nut from being properly tightened. Protect the battery terminals and battery wire terminals with a commercially available coating.

Prolonged Storage

Battery charger, controller and other electronic devices need to be disconnected since they will contribute to the premature discharge of batteries.

During periods of storage, the batteries will need attention to keep them maintained and prevent discharge. In high temperatures the chemical reaction is faster, while low temperatures cause the chemical reaction to slow down. A vehicle that is stored at 90°F (32°C) will lose .002 of specific gravity each day. If a fully charged battery has a specific gravity of 1.275, and the battery is allowed to sit unused, it will become partially discharged. When it reaches 1.240, which it will do in less than twenty days, it should be recharged. If a battery is left in a discharged state, sulfating takes place on and within the plates. This condition is not reversible and will cause permanent damage to the battery. In order to prevent damage, the battery should be recharged. A hydrometer can be used to determine the specific gravity and therefore the state of charge of a battery.

In winter conditions, the battery must be fully charged to prevent the possibility of freezing. A fully charged battery will not freeze in temperatures above -75°F (-60°C). Although the chemical reaction is slowed in cold temperatures, the battery must be stored fully charged, and disconnected from any circuit that could discharge the battery. For portable chargers, disconnect the charging plug from the vehicle receptacle. For on-board chargers, disconnect the charging harness from the batteries. The batteries must be cleaned and all deposits neutralized and removed from the battery case to prevent self discharge. The batteries should be tested or recharged at thirty day minimum intervals.

Battery Charging

The battery charger is designed to fully charge the battery set. If the batteries are severely deep cycled, some automatic battery chargers contain an electronic module that may not activate and the battery charger will not function. Automatic chargers will determine the correct duration of charge to the battery set and will shut off when the battery set is fully charged. Always refer to the instructions of the specific charger used.

Before charging, the following should be observed:

- Do not overfill batteries. The charging cycle will expel electrolyte and result in component damage.
  - The electrolyte level in all cells must be at the recommended level and cover the plates.
  - The charging must take place in an area that is well ventilated and capable of removing the hydrogen gas that is generated by the charging process. A minimum of five air exchanges per hour is recommended.
  - The charging connector components must be in good condition and free from dirt or debris.
  - The charger connector must be fully inserted into the vehicle receptacle.
  - The charger connector/cord set is protected from damage and is located in an area to prevent injury that may result from personnel running over or tripping over the cord set.
  - The charger is automatically turned off during the connect/disconnect cycle and therefore no electrical arc is generated at the DC plug/receptacle contacts.
MAINTENANCE

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

**NOTICE**

In some portable chargers, there will be a rattle present in the body of the charger DC plug. This rattle is caused by an internal magnet contained within the charger plug. The magnet is part of the interlock system that prevents the vehicle from being driven when the charger plug is inserted in the vehicle charging receptacle.

**AC Voltage**

Battery charger output is directly related to the input voltage. If multiple vehicles are receiving an incomplete charge in a normally adequate time period, low AC voltage could be the cause and the power company should be consulted.

**Troubleshooting**

In general, troubleshooting will be done for two distinct reasons. First, a battery that performs poorly and is outside of the manufacturer’s specification should be identified in order to replace it under the terms of the manufacturer’s warranty. Different manufacturers have different requirements. Consult the battery manufacturer or the manufacturer’s representative for specific requirements.

The second reason is to determine why a particular vehicle does not perform adequately. Performance problems may result in a vehicle that runs slowly or in a vehicle that is unable to operate for the time required.

A new battery must **mature** before it will develop its maximum capacity. Maturing may take up to 100 charge/discharge cycles. After the maturing phase, the older a battery gets, the lower the capacity. The only way to determine the capacity of a battery is to perform a load test using a discharge machine following manufacturer’s recommendations.

A cost effective way to identify a poorly performing battery is to use a hydrometer to identify a battery in a set with a lower than normal specific gravity. Once the particular cell or cells that are the problem are identified, the suspect battery can be removed and replaced. At this point there is nothing that can be done to salvage the battery; however, the individual battery should be replaced with a good battery of the same brand, type and approximate age.

**HYDROMETER**

A hydrometer (P/N 50900-G1) is used to test the state of charge of a battery cell. This is performed by measuring the density of the electrolyte, which is accomplished by measuring the specific gravity of the electrolyte. The greater the concentration of sulfuric acid, the more dense the electrolyte becomes. The higher the density, the higher the state of charge.

**WARNING**

*To prevent battery explosion that could result in severe personal injury or death, never insert a metal thermometer into a battery. Use a hydrometer with a built-in thermometer that is designed for testing batteries.*

Specific gravity is the measurement of a liquid that is compared to a baseline. The baseline is water which is assigned a base number of 1.000. The concentration of sulfuric acid to water in a new golf car battery is 1.280 which means that the electrolyte weighs 1.280 times the weight of the same volume of water. A fully charged battery will test at 1.275 - 1.280 while a discharged battery will read in the 1.140 range.

**NOTICE**

*Do not perform a hydrometer test on a battery that has just been watered. The battery must go through at least one charge and discharge cycle in order to permit the water to adequately mix with the electrolyte.*

The temperature of the **electrolyte** is important since the hydrometer reading must be corrected to 80° F (27° C). High
quality hydrometers are equipped with an internal thermometer that will measure the temperature of the electrolyte and will include a conversion scale to correct the float reading. It is important to recognize that the electrolyte temperature is significantly different from the ambient temperature if the vehicle has been operated.

Using A Hydrometer

1. Draw electrolyte into the hydrometer several times to permit the thermometer to adjust to the electrolyte temperature and note the reading. Examine the color of the electrolyte. A brown or gray coloration indicates a problem with the battery and is a sign that the battery is nearing the end of its life.

2. Draw the minimum quantity of electrolyte into the hydrometer to permit the float to float freely without contacting the top or bottom of the cylinder.

3. Hold the hydrometer in a vertical position at eye level and note the reading where the electrolyte meets the scale on the float.

4. Add or subtract four points (.004) to the reading for every 10°F (6°C) the electrolyte temperature is above or below 80°F (27°C). Adjust the reading to conform with the electrolyte temperature, e.g., if the reading indicates a specific gravity of 1.250 and the electrolyte temperature is 90°F (32°C), add four points (.004) to the 1.250 which gives a corrected reading of 1.254. Similarly if the temperature was 70°F (21°C), subtract four points (.004) from the 1.250 to give a corrected reading of 1.246.

5. Test each cell and note the readings (corrected to 80°F or 27°C). A variation of fifty points between any two cell readings (example 1.250 - 1.200) indicates a problem with the low reading cell(s).

As a battery ages the specific gravity of the electrolyte will decrease at full charge. This is not a reason to replace the battery providing all cells are within fifty points of each other.

Since the hydrometer test is in response to a vehicle exhibiting a performance problem, the vehicle should be recharged and the test repeated. If the results indicate a weak cell, the battery or batteries should be removed and replaced with a good battery of the same brand, type and approximate age.
Notes:
Notes:
PERIODIC SERVICE SCHEDULE

C - CHECK    C&A - CHECK & ADJUST    CL - CLEAN    R - REPLACE

<table>
<thead>
<tr>
<th>REMARKS</th>
<th>DAILY</th>
<th>WEEKLY</th>
<th>50 Hours MONTHLY</th>
<th>150 Hours QUARTERLY</th>
<th>300 Hours SEMI-ANNUAL</th>
<th>600 Hours ANNUAL</th>
<th>5 YEARS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tires - pressure, condition of tires &amp; rims</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
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<tr>
<td>Hardware - loose or missing</td>
<td>C</td>
<td>C</td>
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<tr>
<td>Reverse Warning Indicator</td>
<td>C</td>
<td>C</td>
<td>C</td>
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<td>C</td>
<td>C</td>
<td>C</td>
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<tr>
<td>Horn operation (if equipped), Forward Motion Indicator (if equipped)</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
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<tr>
<td>Brake/Tail Lights, Headlights (if equipped) all lights oper-</td>
<td>C</td>
<td>C</td>
<td>C</td>
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<tr>
<td>Overall Vehicle Condition</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Battery Pack - state of charge, condition, loose terminals,</td>
<td>C</td>
<td>C</td>
<td>CL</td>
<td>CL</td>
<td>CL</td>
<td>CL</td>
<td>CL</td>
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<tr>
<td>corrosion, hold down &amp; hardware</td>
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<tr>
<td>Brake Pedal - smooth operation</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
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<tr>
<td>Brakes - aggressive stop test</td>
<td></td>
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<td>Brakes - aggressive stop test</td>
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<tr>
<td>Park Brake - operation, does it hold on a hill</td>
<td>C</td>
<td>C</td>
<td>C&amp;A</td>
<td>C&amp;A</td>
<td>C&amp;A</td>
<td>C&amp;A</td>
<td>C&amp;A</td>
</tr>
<tr>
<td>Accelerator - smooth operation</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>Charger - inspect charger AC cord, plug, receptacle at each charge</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
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<tr>
<td>Wiring - loose connections, broken or missing insulation</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
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<tr>
<td>Steering Assembly - excessive play, loose or missing hardware</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
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<tr>
<td>Tie Rods - excessive play, bent rods, loose or missing hardware</td>
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<tr>
<td>Rear Axle - fluid level, oil leakage, noise, loose or missing</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>hardware</td>
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<tr>
<td>Rear Axle - drain &amp; replace fluid</td>
<td></td>
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<td></td>
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<tr>
<td>Rear Suspension - shock oil leakage, worn bushings, loose or missing</td>
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<td></td>
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<tr>
<td>hardware</td>
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<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
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<td></td>
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<tr>
<td>Front Fork and Front Wheel Bearings - adjust and repack</td>
<td></td>
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<td></td>
<td></td>
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<tr>
<td>with bearing grease</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td></td>
<td></td>
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<tr>
<td>Front Wheel Alignment - unusual tire wear</td>
<td></td>
<td></td>
<td></td>
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<td></td>
</tr>
</tbody>
</table>
| NOTE: Some maintenance items must be serviced more frequently on vehicles used under severe driving conditions.
APPENDIX A

DELTA Q BATTERY CHARGER
APPENDIX A
Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.

SAVE THESE IMPORTANT SAFETY INSTRUCTIONS

Battery Safety Information

Warning: Use charger only on battery systems with an algorithm selected that is appropriate to the specific battery type. Other usage may cause personal injury and damage. Lead acid batteries may generate explosive hydrogen gas during normal operation. Keep sparks, flames, and smoking materials away from batteries. Provide adequate ventilation during charging. Never charge a frozen battery. Study all battery manufacturers’ specific precautions such as recommended rates of charge and removing or not removing cell caps while charging.

Electrical Safety Information

Danger: Risk of electric shock. Connect charger power cord to an outlet that has been properly installed and grounded in accordance with all local codes and ordinances. A grounded outlet is required to reduce risk of electric shock – do not use ground adapters or modify plug. Do not touch uninsulated portion of output connector or uninsulated battery terminal. Disconnect the AC supply before making or breaking the connections to the battery while charging. Do not open or disassemble charger. Do not operate charger if the AC supply cord is damaged or if the charger has received a sharp blow, been dropped, or otherwise damaged in any way – refer all repair work to qualified personnel. Not for use by children.

Operating Instructions

CAUTION: Charger enclosure may be hot during charging. Use hand protection if handling the charger while charging.
1. Extension cords must be 3-wire cord no longer than 30m(100’) at 10AWG or 7.5m(25’) at 16AWG per UL guidelines.
2. Only connect ONE QuiQ charger to a single 15A circuit or the circuit may become overloaded.
3. Charger 10-LED Display

LED indications following "Power-On Self Test" flashes:

<table>
<thead>
<tr>
<th>Ammeter (Amber)</th>
<th>Solid:</th>
<th>Displays approximate scale of current output during charging.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Flashing:</td>
<td>High internal temperature, current output reduced. Also displays algorithm #1-6 for 11 seconds if no battery is connected.</td>
</tr>
</tbody>
</table>

| 80% Charge (Amber) | Solid: | Bulk charge phase complete, 80% charged. In Absorption phase. |
|                   | Flashing: | With no battery connected, indicates algorithm # selected by number of flashes. |

| 100% Charge (Green) | Solid: | Charging complete. Charger in Maintenance Mode. Absorption phase complete. In Finish phase |
|                    | Flashing: | |

<table>
<thead>
<tr>
<th>AC On (Amber)</th>
<th>Solid:</th>
<th>AC Power good</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Flashing:</td>
<td>Low AC Voltage, check voltage and extension cord length (see above for guidelines).</td>
</tr>
</tbody>
</table>

| Fault (Red) | Flashing: | Charger error. Reset charger power and refer to Troubleshooting below. |

Maintenance Instructions

1. Do not expose charger to oil, dirt, mud or direct heavy water spray when cleaning vehicle.
2. The enclosure of the charger has been tested successfully to EN60529, meeting IP66. The AC supply inlet is rated to IP20, which is suitable for indoor use only. Keep all AC connections clean and dry.
Troubleshooting Instructions

If a fault occurs, count the number of red flashes between pauses and refer to the table below:

<table>
<thead>
<tr>
<th>Red Flashes</th>
<th>Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Charge Enable Fault or</td>
<td>Check connector contacts and retry.</td>
</tr>
<tr>
<td></td>
<td>Battery Temperature Fault</td>
<td>Check that battery temperature is between -10°C and +50°C.</td>
</tr>
<tr>
<td></td>
<td>Battery Voltage Too Low or</td>
<td>Check battery size and condition of batteries.</td>
</tr>
<tr>
<td></td>
<td>High</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Charge Timeout caused by</td>
<td>Check for loose connections or corrosion.</td>
</tr>
<tr>
<td></td>
<td>battery pack not reaching</td>
<td></td>
</tr>
<tr>
<td></td>
<td>required voltage.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Charger output was reduced</td>
<td>Operate charger at a lower ambient</td>
</tr>
<tr>
<td></td>
<td>due to high temperatures.</td>
<td>temperature or increase cooling air flow.</td>
</tr>
<tr>
<td></td>
<td>Check Battery: battery could</td>
<td>Check for shorted or damaged cells.</td>
</tr>
<tr>
<td></td>
<td>not be trickle charged up to</td>
<td></td>
</tr>
<tr>
<td></td>
<td>minimum voltage</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Over-Temperature: Charger shut</td>
<td>Ensure sufficient cooling air flow and reset</td>
</tr>
<tr>
<td></td>
<td>down due to high internal</td>
<td>charger (interrupt AC power for 15 seconds).</td>
</tr>
<tr>
<td></td>
<td>temperature.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Charger Internal Fault</td>
<td>Reset charger (interrupt AC power for 15 seconds). Return to qualified service depot if fault persists.</td>
</tr>
</tbody>
</table>

Specifications

DC Output – see Operating Instructions

<table>
<thead>
<tr>
<th>QuiQ Model:</th>
<th>912-2400</th>
<th>912-3600-07</th>
<th>912-4800-14</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>628089</td>
<td>628102</td>
<td>624206</td>
</tr>
<tr>
<td>Voltage-nom (V)</td>
<td>24</td>
<td>36</td>
<td>48</td>
</tr>
<tr>
<td>Voltage-max (V)</td>
<td>34</td>
<td>51</td>
<td>67</td>
</tr>
<tr>
<td>Current-max (A)</td>
<td>25</td>
<td>21</td>
<td>18</td>
</tr>
<tr>
<td>Battery Type</td>
<td>Lead acid (Wet / AGM / GEL)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reverse Polarity</td>
<td>Electronic protection – auto-reset</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Short Circuit</td>
<td>Electronic current limit</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

AC Input

<table>
<thead>
<tr>
<th>All models</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Voltage-max (Vrms)</td>
<td>85 – 265</td>
</tr>
<tr>
<td>Frequency (Hz)</td>
<td>45 - 65</td>
</tr>
<tr>
<td>Current - max (Arms)</td>
<td>9.5A @ 120VAC</td>
</tr>
<tr>
<td></td>
<td>5A @ 230VAC</td>
</tr>
<tr>
<td>AC Power Factor</td>
<td>&gt;0.99 at 120VAC &gt;0.98 at 230VAC</td>
</tr>
</tbody>
</table>

Mechanical

<table>
<thead>
<tr>
<th>All models</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimensions</td>
<td>28.0 x 24.5 x 11.0 cm (11 x 9.7 x 4.3&quot;)</td>
</tr>
<tr>
<td>Weight</td>
<td>&lt;5 kg (11 lbs)</td>
</tr>
<tr>
<td>Environmental</td>
<td>Enclosure: IP66</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>-30°C to +50°C (-22°F to 122°F), derated above 30°C, below 0°C</td>
</tr>
<tr>
<td>Storage Temperature</td>
<td>-40°C to +70°C (-40°F to 158°F)</td>
</tr>
<tr>
<td>AC input connector</td>
<td>IEC320/C14 (require ≥1.8m localized cord)</td>
</tr>
<tr>
<td>DC output</td>
<td>OEM specific w/ 12AWG wire</td>
</tr>
</tbody>
</table>

Operation

<table>
<thead>
<tr>
<th>All models</th>
<th>w/Default Algo 1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Battery Temperature Compensation</td>
<td>Automatic</td>
</tr>
<tr>
<td>Maintenance Mode</td>
<td>Auto-restart if V &lt; 2.06V/cell or 30 days elapse</td>
</tr>
</tbody>
</table>

Regulatory

Safety

<table>
<thead>
<tr>
<th>EN 60335-2-29</th>
<th>Safety of Appliances/ Battery Chargers</th>
</tr>
</thead>
<tbody>
<tr>
<td>UL2202 (1st Ed.)</td>
<td>EV Charging System Equipment</td>
</tr>
<tr>
<td>UL1564 3rd Ed.</td>
<td>Industrial Battery Charger</td>
</tr>
<tr>
<td>CSA- 107.2</td>
<td>Battery Chargers- Industrial</td>
</tr>
</tbody>
</table>

Emissions

<table>
<thead>
<tr>
<th>FCC Part 15/ICES 003</th>
<th>Unintentional Radiators Class A</th>
</tr>
</thead>
<tbody>
<tr>
<td>EN 55011</td>
<td>Radio disturbance characteristics (Class A)</td>
</tr>
<tr>
<td>EN 61000-3-2</td>
<td>Limits for harmonic current emissions</td>
</tr>
<tr>
<td>EN 61000-3-3</td>
<td>Limits of voltage fluctuations and flicker</td>
</tr>
</tbody>
</table>

Immunity

| EN 61000-4-2 | Electrostatic discharge immunity |
| EN 61000-4-3 | Radiated, radio-frequency, EMF immunity |
| EN 61000-4-4 | Electrical fast transient/burst immunity |
| EN 61000-4-5 | Surge immunity |
| EN 61000-4-6 | Conducted Immunity |
| EN 61000-4-11 | Voltage variations immunity |

Product warranty is dependent on model - please contact dealer of original equipment for warranty service.

Note: This is a Class A product. In a domestic environment this product may cause radio interference, and the user may be required to take adequate measures.

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Notes:
APPENDIX B

DECLARATION OF CONFORMITY
READ ALL OF THIS MANUAL TO BECOME THOROUGHLY FAMILIAR WITH THIS VEHICLE. PAY Particular attention to all Notices, Cautions, Warnings, and Dangers.
APPENDIX B

Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all Notices, Cautions, Warnings, and Dangers.
Notes: